

FIRMAC Power Bending Rolls Data Sheet



This bottom slip machine has constant rolling speed. Tubes are rolled from metal up to 2mm thick. Carbon steel rolls give a high resistance to deflection.

- Bottom roll swings out for easy removal of completed cylinder
- Top and bottom rolls driven
- Carbon steel rolls give high resistance to deflection
- Top and back rolls grooved for wired edges
- Geared drive on 4" and 5" hand machines for easy operation
- Longitudinal grooves cut in bottom roll on 5" machines to assist in aligning
- Fully guarded to Health and Safety regulations

- Emergency stop kick plates both sides of machine on power models
- Low voltage control circuit located inside electrically interlocked cabinet with mains isolator (for standard power supply 380/440 volts 3 phase 50 hertz)
- Shrouded forward/ reverse foot control with armoured wandering lead.